NCI Building Systems Announces Expanded Manufacturing Operations with Grand Opening of Metal Coaters Middletown, OH Facility

HOUSTON, TX. (January 22, 2013) – NCI Building Systems, Inc. (NYSE: NCS) today announced that its wholly-owned subsidiary, NCI Group, Inc., has opened its premier Metal Coaters Coil Coating Facility in Middletown, OH.

The facility, previously operated by Material Sciences Corp., was purchased in June 2010 for $4.9 million in cash and has since been substantially revamped and modernized to become state-of-the-art. The opening represents the extension of NCI's coil coating operations into the upper Midwest and Northeast, which will effectively provide the Company's Buildings and Components groups with more cost-effective regionalized access to coated products and services. Likewise, it will enable additional capacity and reach for the Coaters group to service its diversified base of external customers.

The facility is capable of coating various gauges and widths of metal for a wide variety of applications. With the Middletown plant, the Coil Coating segment now operates four strategically located light-gauge, coil coating facilities providing maximum supply chain flexibility for its customers, and bringing the total number of NCI manufacturing facilities to 38.

Norman C. Chambers, NCI's Chairman, President and Chief Executive Officer, commented, "The commencement of our Middletown operations signifies an important milestone in our strategy to evolve our position of market leadership through high-value acquisitions. We are confident this facility will provide numerous advantages to all three of our business segments by expanding our ability to serve new and existing customers economically and expeditiously."

About NCI Building Systems, Inc.

NCI Building Systems, Inc. (NYSE: NCS) is one of the nation's largest integrated manufacturers and marketers of metal coatings, components and buildings for nonresidential construction in North America. NCI is comprised of 20 brands operating 38 manufacturing facilities across the United States and Mexico, with additional sales and distribution offices throughout the U.S. and Canada. For more information visit ncigroup.com.

About Metal Coaters

Metal Coaters is a full-service coil coater that uses state-of-the-art techniques to clean, pre-treat, and roll-apply organic coatings in a continuous process on Hot Dipped Galvanized, Galvannealed, Galvalume®, Cold Rolled, Electro-Galvanized Steel and Aluminum Coils. If you would like to learn more about Metal Coaters visit the website at www.metalcoaters.com

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Investor Relations:
Layne de Alvarez
281.897.7785
eldealvarez@ncigroup.com

Media Contact:
Brooke Mathes-Yep
281.897.7536
Bmathes-yep@ncigroup.com