



FOR IMMEDIATE RELEASE

NCI Building Systems Expands Sustainable Offerings to Architectural Market With New Facility in Virginia

Metl-Span plant in Colonial Heights to provide customized solutions for customers along East Coast, contribute to local economy

RICHMOND, VA (May 06, 2014) – Metl-Span, the NCI Building Systems (NCI) division devoted to insulated metal panels, celebrates the grand opening of its newest manufacturing facility in Colonial Heights, Virginia. The plant – the company’s seventh – answers a growing demand for insulated metal building envelopes on more high-profile applications in new and retrofit construction, including entertainment venues, hospitality and retail.

Distinct from the industrial or cold-storage applications that also favor insulated metal panels, the architectural market can require panels that are folded, curved, tapered or with special edge joints. The new facility will specialize in these types of custom offerings, introducing Envolution™, the new line named for the complete building envelope solution that – in addition to metal panels – can include window systems, louvers, or other custom accessories required for any given project. In addition to the highly customized approach for special design challenges, the focus on aesthetic appeal further differentiates this product line.

“We see a high demand for this type of custom product for architectural projects on the East Coast, so having this specialized facility closer to that region is a natural fit,” said Chuck Barnes, plant manager for the Colonial Heights facility. “This area also has a very strong awareness of energy efficient building solutions, and we play a significant role in answering that need as well.”

The metal panels produced by this facility, with their steel exteriors and insulated cores, will provide consistent R-values much higher than traditional fiberglass insulation. The durability of the panels will mean that they will also last longer than fiberglass, bringing new levels of long-term energy efficiency and sustainability to commercial construction. Due to proximity of the facility, customers in the eastern U.S. will also see significant freight savings and quicker turnaround after the plant is fully operational.

The 109,000 sq. ft. plant will initially employ more than 30 personnel, and there are near-term plans to launch a second shift at the facility within 2-3 years, which will bring the total number of employees closer to 60. In a local job market still on the mend after the recession, these positions make a positive contribution. As additional services – that could be brought in-house – are reviewed, the total employees could grow even further.

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About NCI Building Systems

NCI Building Systems, Inc. (NYSE: NCS) is one of the nation's largest integrated manufacturers and marketers of metal coatings, components and buildings for nonresidential construction in North America. NCI is comprised of 19 brands operating 39 manufacturing facilities across the United States and Mexico, with additional sales and distribution offices throughout the U.S. and Canada. For more information visit www.ncigroup.com.

About Metl-Span

Metl-Span manufactures some of the most thermally efficient and cost-effective insulated metal wall, partition, ceiling and roof panels available today. The company is a recognized leader in the advancement of insulated panel technology and continues to shape industry standards. For more information visit www.metl-span.com.